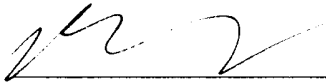


USSN: 09/835,453  
Filed April 16, 2001  
COATINGS FOR METAL CUTTING TOOLS  
AMENDMENT UNDER 37 CFR 1.111

respectfully requests that claims 20-23 be rejoined with the allowed claims, and since claims 20-23 must also now be allowable, that the entire application be passed to issue.

Please charge any fees or credit any overpayment to Deposit Order Account No. 11-0855.

Respectfully submitted,



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Bruce D. Gray  
Reg. No. 35,799

Date: March 5, 2003

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MARKED UP COPY OF SPECIFICATION AND CLAIMS

IN THE SPECIFICATION

Page 1, lines 3-5:

This application is a continuation-in-part of application Serial No. 08/824,418, filed [April 4, 2000,] March 26, 1997, the entire contents of which are hereby incorporated by reference.

IN THE CLAIMS

18. (Amended) The method of claim 1, wherein the amount of metal in the liquid metal carboxylate composition is [preferably] in the range of 30 to 50 grams of metal per kilogram of liquid metal carboxylate composition.

20. (Amended) A coated cutting tool comprising:

- (a) a metal or hard-alloy cutting tool, and
- (b) a coating comprising an oxidation product of metal carboxylate disposed on the cutting tool using the method of claim 1.